

Work Order ID 131644 - 2

Monday, April 20, 2015 4:09:08 PM

131644

MAY 7

Ship play

Item ID: D206-628-031

Revision ID:

Item Name: Heli-Access-Step™ LH - High Gear 407

Start Date: 4/20/2015 Start Qty: 4.00

Required Date: 5/8/2015 Req'd Qty: 4.00

Reference:

Accept

N900040100

Setup Start *NS

Stop *NS

Cust Item ID:

Customer:

Approvals: Process Plan: mf

Date: 15-4-20

Tooling:

Date:

Run Start *NR

QC:

Date:

SPC (Y/N):

Date:

Stop *NR

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	In St
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork Photocopy blue file and type labels as per PPP D206-628-031 CHG 003									
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
28
9-89

4/x

4 APR 23 2015

~~DAS
28
9-89~~

4/x

APR 27 2015

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Item ID: D206-628-031

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Heli-Access-Step™ LH - High Gear 407

Stop ***NS2***

Start Date: 4/20/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/8/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-031 Location: _____ PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

ship

MF 15-7-10

ML5

JUL 10 2015

MF
15-7-10

Picklist Print

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Work Order ID: 131644

131644

Parent Item: D206-628-031

D206-628-031

Parent Item Name: Heli-Access-Step™ LH - High Gear 407

Start Date: 4/20/2015

Required Date: 5/8/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
IPP RevE as per ecn 1118 08-02-05 DD verified by:EC IPP Rev:F
as per chg 003 DD 10.02.25 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-13A		Purchased	No			110	Each	571.0000	4	16		DAS 8 9-89	DAS 02 9-89
AN4-13A													
Bolt													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		20							
				122808		20							
				ST325A		200		DAS 28 9-89					
				m131957		200							
				ST344		351							
				131677		351							

AN4-14A

Purchased

No

110

Each

218.0000

4

16

DAS
8
9-89

AN4-14A

Bolt

**

APR 23 2015 DAS
02
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	5	
122141	5	
ST325A	7	
131677	2	DAS 28 9-89
M131153	5	
ST344	206	
M130716	15	
M131803	191	

Picklist Print

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Work Order ID: 131644

131644

Parent Item: D206-628-031

D206-628-031

Parent Item Name: Heli-Access-Step™ LH - High Gear 407

Start Date: 4/20/2015

Required Date: 5/8/2015

Start Qty: 4.00

Required Qty: 4.00

AN4-15A

Purchased

No

110

Each

214.0000

4

16

AN4-15A

Bolt

**

DAS

6

9-89

DAS

02

9-89

Location

Loc Qty

Loc Code

GA

38

120449

38

DAS

ST325A

176

28

m130358

8

9-89

m131320

68

m131957

100

D2724-041

Manufactured

No

110

Each

0.0000

1

4

D2724-041

206L Step Assembly, LH

D2731-3

Manufactured

No

110

Each

55.0000

4

16

D2731-3

Mounting Lug

**

123305

DAS

6

9-89

**

Location

Loc Qty

Loc Code

ST520

51

119211

3

DAS

123541

48

28

ST538

4

9-89

126661

4

D2732-030

Manufactured

No

110

Each

106.0000

8

32

D2732-030

Rubber Cushion - 3"

**

DAS

6

9-89

DAS

02

9-89

Location

Loc Qty

Loc Code

FG

2

107346

2

DAS

117118

42

28

124849

60

9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 131644

131644

Parent Item: D206-628-031

D206-628-031

Parent Item Name: Heli-Access-Step™ LH - High Gear 407

Start Date: 4/20/2015

Required Date: 5/8/2015

Start Qty: 4.00

Required Qty: 4.00

D3394-041

Manufactured No

110 Each 70.0000 4 16

D3394-041

Lug

**

DAS

02

9-89

DAS

02

9-89

Location

Loc Qty

Loc Code

ST528

66

124892

24

129578

40

74505

2

DAS

28

9-89

ST538

4

126662

4

MS21042L4

Purchased No

110 Each 1,437.000 12 48

MS21042L4

Locknut

**

DAS

6

9-89

DAS

02

9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

574

m127813

574

ST260a

278

m130799

56

m131803

222

DAS

28

9-89

ST305

543

426

426

m128300

8

m130922

97

m131618

12

APR 23 2015

Picklist Print

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Work Order ID: 131644

131644

Parent Item: D206-628-031

D206-628-031

Parent Item Name: Heli-Access-Step™ LH - High Gear 407

Start Date: 4/20/2015

Required Date: 5/8/2015

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463J

Purchased

No

110

Each

5,484,000

12

48

NAS1149D0463.J

WASHER

APR 23 2015

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST269

5443

M129682

86

M130799

403

M132035

4954

DAS

28

9-89

DAS

6

9-89

DAS

02

9-89

REF
APR 27 20155.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-
STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
4	4	4	4	4	4	D2731-3	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*MOUNTING LUG
				8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*MOUNTING LUG
8	8	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	NAS1149D0463J	WASHER (AN960JD416)
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE